



shade card

farbkarte · carte de coloris

cartella colori · carta de colores

ISACORD

AMANN
GROUP

Alle Farben unverbindlich
All colours without obligation!

ISACORD 40

Maschinenstickgarn · Machine embroidery thread · Fil spécial à broder · Filato da ricamo · Hilo para bordar

	1		2		3		4		5
0017		1030		1703		1840		2152	
0015		1200		1701		2220		2153	
0010		0904		1720		2320		2241	
0101		1102		1704		2300		2222	
0670		1310		1800		2521		2333	
0270		1300		1903		2550		2224	
0520		1304		1904		2560		2211	
0230		1305		1902		2363		2500	
0310		1301		1805		2250		2506	
0220		1321		1900		1860		2650	
0600		1114		1906		1755		2655	
0311		1220		1921		2170		3045	
0608		1060		1753		1760		2732	
0605		1362		2101		1761		2704	
0630		1332		1911		2051		2640	
0713		1335		1913		2171		2600	
0506		1352		1514		2160		2711	
0700		1351		2011		2155		2504	
0702		1532		2022		2530		2715	
0800		1430		1912		2520		2762	
0640		1521		2113		2532		2764	
0703		1600		2123		2508		2944	
0704		1725		2115		2723		2336	

ISACORD 40

Art.-No. 2914

Art.-No. 2922

100% Polyester (dtex 135 x 2)

5000 m Kingspool "Snap"

10 x 1000 m Minikingspools "Snap"

KS =



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Due to printing limitations, thread colours are representational only.

6		7		8		9		10	
3350		3331		3963		3650		5050	
3450		3410		3750		3652		4740	
3251		3332		3951		3900		5115	
3241		3631		3842		3902		5010	
2864		3622		3444		3901		5101	
2953		3600		4133		3910		4625	
2954		3510		4032		3962		4752	
3040		3522		3830		4103		4250	
3030		3612		3815		4230		4952	
2830		3544		3840		4111		4620	
2810		3611		3730		4113		4610	
2702		3543		3630		4101		4410	
2900		3335		3640		4010		4423	
2905		3333		3641		4116		5450	
2910		3323		3761		4240		5220	
2920		3102		3820		4430		5230	
3130		3353		3810		4220		5210	
3211		3645		3713		4421		5100	
3210		3363		3953		4531		5005	
3541		3355		3654		4152		5233	
3110		3554		3743		4644		5374	
3114		3344		3732		4643		5664	
3536		3574		3644		4515		5552	



- Farben liegen im Rahmen branchenüblicher Abweichungen.
- Colours subject to usual trade standards.
- Selon les coloris, des nuances ne peuvent pas être exclues.
- Colori nell'ambito delle tolleranze consuete del settore.
- Colores sujetos a los estándares habituales de la industria.

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Aus drucktechnischen Gründen sind Farbabweichungen zur Originalkarte möglich.

11		12		13		14		15	
5650		6031		0970		0660		0003	
6051		6011		0761		1172		0870	
5832		5912		0741		0934		0731	
5830		5633		0822		1123		0832	
5610		5822		0721		1061		0811	
5531		5833		0941		0853		0824	
5513		5933		0781		0651		0821	
5613		5934		1140		1141		0922	
5510		6043		0851		0842		0940	
5411		0250		0532		1133		0931	
5515		0221		0643		1032		0932	
5415		0232		0552		1115		1342	
5422		0352		0747		1322		1344	
5944		0546		0465		1311		1233	
5555		0542		6156		1312		1134	
5743		0442		0674		1334		1154	
5643		0345		0128		1526		0933	
5565		6133		1375		1543		1355	
5542		6151		0463		1565		1346	
5324		6071		0555		1366		1055	
5326		0453		0873		1876		0945	
5335		0454		0862		0576		0722	
5440		5866		0763		1776		0874	

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16		17	
0184	[Color swatch]	0182	[Color swatch]
0150	[Color swatch]	0105	[Color swatch]
0124	[Color swatch]	4073	[Color swatch]
0151	[Color swatch]	0112	[Color swatch]
0672	[Color swatch]	2674	[Color swatch]
0861	[Color swatch]	3770	[Color swatch]
0776	[Color swatch]	3971	[Color swatch]
1874	[Color swatch]	0131	[Color swatch]
0152	[Color swatch]	3274	[Color swatch]
2776	[Color swatch]	3265	[Color swatch]
0134	[Color swatch]	0138	[Color swatch]
2564	[Color swatch]	4174	[Color swatch]
1972	[Color swatch]	0020	[Color swatch]
0108	[Color swatch]	0021*	[Color swatch]
0111	[Color swatch]	5500	neon
4074	[Color swatch]	5940	neon
0142	[Color swatch]	6010	neon
0145	[Color swatch]	0501	neon
4071	[Color swatch]	1120	neon
3572	[Color swatch]	1106	neon
3852	[Color swatch]	1306	neon
0132	[Color swatch]	1940	neon
3666	[Color swatch]	1950	neon



→ * **0021 ISACORD 40**
Art.-No. 2914 5000 m Kingspool "Snap"

Farbe Schwarz 0021 für den Tunnelfinisher Einsatz im Berufs- und Leasing-wäschebereich. Erfüllt Anforderungen hinsichtlich DIN EN ISO 105 P01, Trockenhitzebeständigkeit, 180°C 30 sek. Weitere Standardfarben mit hohen Echtheiten erhalten Sie auf Anfrage.

Colour black 0021 recommended for work wear in conjunction with industrial laundry using tunnel finish drying process. Meets the demands of DIN EN ISO 105 P01, colour fastness of dyeings to dry heat, 180°C 30 sec. Further standard colours with high colour fastness rates are available upon request.

Couleur noir 0021 recommandé pour les vêtements industriels et professionnels utilisant des systèmes avec tunnel de finition. Conforme aux recommandations DIN EN ISO 105 P01, solidité de teintures à la chaleur sèche, 180°C 30 sec. D'autres coloris standards à haute résistance sont disponibles sur demande.

- Bei Leucht- bzw. **Neonfarben** ist eine bessere Lichtechtheit als Note 4 technisch nicht darstellbar.
- In the case of fluorescent colours and **neon colours** it is technically impossible to attain a fastness to light better than grade 4.
- Pour les **couleurs néon** et phosphorescentes, il n'est techniquement pas réalisable d'obtenir une stabilité à la lumière meilleure que la note 4.
- Con **colori** fluorescenti «**al neon**» non si può ottenere tecnicamente una resistenza alla luce che superi il valore 4.
- Para los **colores** fluorescentes y **de neón** es técnicamente imposible obtener una resistencia a la luz superior al grado 4.

ISACORD 40

Farbnummern-Verzeichnis · Index of colours · Index des numéros de coloris
 Elenco dei numeri dei colori · Indice de los números de los colores

Farbe Colour Coloris Colore Color	Spalte Column Colonne Colonna Tira	Farbe Colour Coloris Colore Color	Spalte Column Colonne Colonna Tira	Farbe Colour Coloris Colore Color	Spalte Column Colonne Colonna Tira	Farbe Colour Coloris Colore Color	Spalte Column Colonne Colonna Tira	Farbe Colour Coloris Colore Color	Spalte Column Colonne Colonna Tira
0003	15	0832	15	1761	4	2954	6	4103	9
0010	1	0842	14	1776	14	3030	6	4111	9
0015	1	0851	13	1800	3	3040	6	4113	9
0017	1	0853	14	1805	3	3045	5	4116	9
0020	17	0861	16	1840	4	3102	7	4133	8
0021	17	0862	13	1860	4	3110	6	4152	9
0101	1	0870	15	1874	16	3114	6	4174	17
0105	17	0873	13	1876	14	3130	6	4220	9
0108	16	0874	15	1900	3	3210	6	4230	9
0111	16	0904	2	1902	3	3211	6	4240	9
0112	17	0922	15	1903	3	3241	6	4250	10
0124	16	0931	15	1904	3	3251	6	4410	10
0128	13	0932	15	1906	3	3265	17	4421	9
0131	17	0933	15	1911	3	3274	17	4423	10
0132	16	0934	14	1912	3	3323	7	4430	9
0134	16	0940	15	1913	3	3331	7	4515	9
0138	17	0941	13	1921	3	3332	7	4531	9
0142	16	0945	15	1940	17	3333	7	4610	10
0145	16	0970	13	1950	17	3335	7	4620	10
0150	16	1010	9	1972	16	3344	7	4625	10
0151	16	1030	2	2011	3	3350	6	4643	9
0152	16	1032	14	2022	3	3353	7	4644	9
0182	17	1055	15	2051	4	3355	7	4740	10
0184	16	1060	2	2101	3	3363	7	4752	10
0220	1	1061	14	2113	3	3410	7	4952	10
0221	12	1102	2	2115	3	3444	8	5005	10
0230	1	1106	17	2123	3	3450	6	5010	10
0232	12	1114	2	2152	5	3510	7	5050	10
0250	12	1115	14	2153	5	3522	7	5100	10
0270	1	1120	17	2155	4	3536	6	5101	10
0310	1	1123	14	2160	4	3541	6	5115	10
0311	1	1133	14	2170	4	3543	7	5210	10
0345	12	1134	15	2171	4	3544	7	5220	10
0352	12	1140	13	2211	5	3554	7	5230	10
0442	12	1141	14	2220	4	3572	16	5233	10
0453	12	1154	15	2222	5	3574	7	5324	11
0454	12	1172	14	2224	5	3600	7	5326	11
0463	13	1200	2	2241	5	3611	7	5335	11
0465	13	1220	2	2250	4	3612	7	5374	10
0501	17	1233	15	2300	4	3622	7	5411	11
0506	1	1300	2	2320	4	3630	8	5415	11
0520	1	1301	2	2333	5	3631	7	5422	11
0532	13	1304	2	2336	5	3640	8	5440	11
0542	12	1305	2	2363	4	3641	8	5450	10
0546	12	1306	17	2500	5	3644	8	5500	17
0552	13	1310	2	2504	5	3645	7	5510	11
0555	13	1311	14	2506	5	3650	9	5513	11
0576	14	1312	14	2508	4	3652	9	5515	11
0600	1	1321	2	2520	4	3654	8	5531	11
0605	1	1322	14	2521	4	3666	16	5542	11
0608	1	1332	2	2530	4	3713	8	5552	10
0630	1	1334	14	2532	4	3730	8	5555	11
0640	1	1335	2	2550	4	3732	8	5565	11
0643	13	1342	15	2560	4	3743	8	5610	11
0651	14	1344	15	2564	16	3750	8	5633	12
0660	14	1346	15	2600	5	3761	8	5643	11
0670	1	1351	2	2640	5	3770	17	5650	11
0672	16	1352	2	2650	5	3810	8	5664	10
0674	13	1355	15	2655	5	3815	8	5743	11
0700	1	1362	2	2674	17	3820	8	5822	12
0702	1	1366	14	2702	6	3830	8	5830	11
0703	1	1375	13	2704	5	3840	8	5832	11
0704	1	1430	2	2711	5	3842	8	5833	12
0713	1	1514	3	2715	5	3852	16	5866	12
0721	13	1521	2	2723	4	3900	9	5912	12
0722	15	1526	14	2732	5	3901	9	5933	12
0731	15	1532	2	2762	5	3902	9	5934	12
0741	13	1543	14	2764	5	3910	9	5940	17
0747	13	1565	14	2776	16	3951	8	5944	11
0761	13	1600	2	2810	6	3953	8	6010	17
0763	13	1701	3	2830	6	3962	9	6011	12
0776	16	1703	3	2864	6	3963	8	6031	12
0781	13	1704	3	2900	6	3971	17	6043	12
0800	1	1720	3	2905	6	4032	8	6051	11
0811	15	1725	2	2910	6	4071	16	6071	12
0821	15	1753	3	2920	6	4073	17	6133	12
0822	13	1755	4	2944	5	4074	16	6151	12
0824	15	1760	4	2953	6	4101	9	6156	13

PANTONE® - ISACORD

Colour conversion list

Pantone® Colour	Isacord	Pantone® Colour	Isacord	Pantone® Colour	Isacord	Pantone® Colour	Isacord	Pantone® Colour	Isacord
101C	0220	207C	1906	343C	5335	555C	5324	7472C	4620
105C	6133	208C	2222	344C	5450	5615C	5664	7473C	4610
108C	0600	209C	2224	345C	5220	5625C	5552	7474C	4421
109C	0600	210C	2560	346C	5230	562C	4625	7475C	4644
111C	0546	211C	2532	347C	5515	5645C	5552	7476C	4515
112C	0442	214C	2300	348C	5415	565C	5050	7478C	5220
113C	0230	216C	2333	350C	5555	566C	4250	7482C	5515
114C	0310	217C	2650	361C	5510	567C	5374	7483C	5643
115C	0600	221C	2211	362C	5513	568C	5233	7484C	5326
116C	0605	222C	2333	364C	5633	569C	5005	7486C	5650
117C	0542	225C	2508	366C	5830	571C	4952	7487C	5610
118C	0542	228C	2500	367C	5830	573C	5050	7489C	5531
119C	0345	229C	2333	371C	5933	5757C	5934	7491C	5833
1205C	0520	234C	2723	377C	5832	575C	5933	7492C	6051
120C	0630	235C	2506	378C	5934	5763C	0454	7496C	5833
1225C	0506	2385C	2723	381C	6011	577C	5822	7499C	0270
1235C	0702	2405C	2723	382C	6031	5793C	6071	7501C	0761
123C	0608	241C	2723	384C	6043	5797C	6071	7504C	0853
1245C	0721	242C	2500	392C	6043	579C	5650	7508C	0651
124C	0704	249C	2504	3985C	6133	5803C	6071	7509C	0832
1255C	0546	251C	2640	400C	0151	580C	6051	7512C	1032
125C	0542	252C	2732	404C	0776	581C	0454	7516C	1233
1265C	0345	254C	2704	405C	1874	582C	6043	7518C	1055
128C	0221	255C	2711	406C	0184	5865C	6071	7520C	1761
130C	0700	2573C	2830	407C	0874	607C	0250	7522C	1322
131C	0824	2577C	2910	412C	0576	617C	0352	7523C	1543
133C	0345	257C	3045	413C	0124	619C	6133	7528C	0874
1345C	0640	2587C	2905	415C	0555	620C	6133	7529C	0874
134C	0630	258C	2810	416C	0674	624C	5542	7530C	0722
135C	0713	2597C	2900	417C	0128	625C	5542	7531C	0763
1365C	1030	2607C	2702	418C	1375	626C	5335	7532C	0945
136C	0811	260C	2715	420C	3971	629C	3962	7534C	0151
1375C	1030	2612C	2715	421C	3971	631C	4111	7535C	0672
137C	0800	2617C	2702	422C	0131	632C	4010	7536C	0873
138C	0904	2635C	3030	423C	0108	633C	4116	7539C	0152
143C	0811	263C	3040	424C	0111	639C	4101	7540C	3274
144C	0904	264C	3030	427C	4071	645C	3641	7542C	3750
145C	0940	267C	2900	429C	3572	647C	3622	7546C	3265
147C	0345	2685C	3541	430C	4074	651C	3652	8003C	0862
150C	1030	268C	2905	431C	4074	652C	3641	802C	5500
151C	1102	2695C	2953	432C	0132	653C	3622	804C	1120
1525C	1321	270C	3450	440C	0134	655C	3363	809C	0501
153C	0931	2716C	3331	441C	0145	658C	3652	811C	1106
1555C	1362	2717C	3640	442C	0142	659C	3630	812C	1940
155C	0741	2718C	3410	446C	4174	660C	3611	814C	2905
156C	0731	2725C	3210	448C	6156	661C	3544	8201C	3842
1575C	1220	273C	3110	4495C	0345	662C	3333	871C	0552
1585C	1300	2747C	3335	449C	0465	669C	2954	873C	0853
158C	1200	2748C	3333	452C	0453	675C	2506	876C	1154
1595C	1114	274C	3110	456C	0442	678C	2655	877C	4073
1605C	1115	2755C	3110	457C	0546	680C	2640	9042C	0003
1615C	1134	2756C	3102	458C	0232	685C	2650	9060C	0101
1625C	1532	2758C	3102	4635C	1032	690C	2333	9081C	0182
162C	1351	2766C	3353	466C	0643	697C	2224	9082C	0150
1635C	1430	2767C	3554	467C	0552	701C	2152	9083C	0150
163C	1352	276C	2954	469C	0933	703C	1921	9102C	3770
164C	1300	278C	3640	4705C	1355	706C	2363	9120C	6151
1655C	1304	279C	3713	470C	1134	711C	1903	9121C	0250
165C	1300	281C	3323	475C	1060	713C	1362	9143C	0670
1665C	1301	282C	3363	476C	1876	716C	1102	9160C	0970
1675C	1312	285C	3713	477C	1355	722C	1133	9161C	0870
168C	1342	286C	3510	478C	1344	723C	0932	9200C	0781
169C	1532	287C	3544	480C	1061	728C	1141	9260C	2171
172C	1305	289C	3645	482C	1172	729C	1133	9261C	2170
173C	1301	291C	3840	484C	1514	730C	1032	9284C	2363
174C	1334	2925C	3815	485C	1703	731C	1032	9324C	2655
176C	2155	295C	3644	492C	2123	732C	1154	9383C	3350
1777C	1753	296C	3574	493C	2153	7401C	0660	9403C	3650
177C	1840	2975C	3962	496C	2250	7404C	0310	9460C	3963
1795C	1704	297C	3910	4975C	1366	7407C	0822	black 5C	1776
1797C	1800	300C	3900	503 C	2363	7408C	0703	black 6C	0020
179C	1701	3035C	4133	505C	2115	7409C	0704	black 7c	2776
1805C	1725	304C	4240	511C	2711	7412C	0931	black C	0020
1807C	1913	305C	3910	512 C	2715	7413C	0922	blue 0821C	3910
180C	1514	3105C	4230	514C	2640	7414C	0931	cool gray 2C	0182
181C	1526	313C	4103	517C	2655	7415C	1760	cool gray 4C	0105
182C	2155	315C	4116	5185C	2944	7417C	1301	cool gray 5C	0131
183C	2530	3165C	4515	5215C	2762	7418C	1725	cool gray 6C	1972
185C	1800	316C	4515	5225C	2762	7419C	2241	cool gray 7C	0131
186C	1904	318C	4430	523C	3040	7420C	2011	cool gray 9C	0112
187C	1911	319C	4220	5285C	3241	7421C	2115	cool gray 10C	2564
188C	2123	321C	4423	532C	3344	7422C	2160	cool gray 11C	0138
189C	2560	322C	4410	534C	3654	7426C	1912	green C	5411
1905C	2550	3242C	4740	5395C	3666	7427C	1913	hexachrome	
190C	2220	3258C	5115	5405C	3953	7435C	2222	black C	0020
1915C	2520	325C	4620	5425C	3853	7437C	3045	hexachrome	
191C	1950	3268C	5010	542C	3820	7438C	2640	yellow C	0600
1935C	1900	3285C	5010	5435C	3951	7439C	2850	orange 21C	1310
193C	1900	3288C	5101	543C	3730	7444C	3450	orange C	1102
1945C	1912	3292C	5005	5445C	3750	7447C	3114	process black C	0020
194C	2011	3298C	5005	544C	3761	7448C	2864	process magenta C	2300
1955C	2113	3305C	5335	5455C	3750	7449C	2336	red 032C	1720
195C	2274	3308C	5335	545C	3761	7454C	3810	red 0331C	2560
196C	2160	335C	5100	5477C	5374	7455C	2612	reflex blue C	3544
197C	2152	3375C	5220	5503C	4152	7456C	3332	rubine red C	2521
199C	1805	3395C	5210	5513C	4752	7461C	3901	warm gray 1C	0184
200C	1903	3415C	5422	5523C	4250	7462C	3902	warm gray 2C	0151
201C	1913	341C	5100	553C	5565	7465C	5115	warm red C	1701
202C	2022	3425C	5324	554C	5326	7467C	4423	yellow 012C	0600
205C	2320	3435C	5335	5555C	5664	7471C	4740	yellow 0131C	0250

Pantone, Inc. has provided a color reference for each thread color, when possible, which represents the closest available PANTONE MATCHING SYSTEM COLOR viewing the colors under cool-white fluorescent lighting (4100°K). Color appearance will vary based on lighting conditions and angle of view. PANTONE and other Pantone, Inc. trademarks are the property of Pantone, Inc. Protions Pantone, Inc. 1963,1991. Produced under License Agreement No. 765R between Amann Group Germany and Pantone, Inc.. This list does not show our whole color range in Polyester. Customers should use their own judgement as to acceptability.

We'd be glad to answer any queries you might have about embroidery or processing – just call us or mail us.

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