

A6F 电脑高速平缝机系列

产品使用说明书

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杰克缝纫机

JACK SEWING MACHINE

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使用说明书 Operation Manual

开车前的注意事项：

BEFORE OPERATION :

1.油盘内未加油绝不能开车。

2.机器运转时，从手轮外侧看转向应为逆时针方向。注意，不能倒转。

3.确认电控标识上的电压及相位是否正确。

1.Never operate the machine unless its oil reservoir has been filled with oil.

2.After setting up the machine,check the direction of motor rotation.To check it,turn the handwheel by,hand to bring the needle down,and turn the power switch ON while obsering the handwheel.(The hand-wheel should turn counterclockwise as observed from the handwheel side)

3.Confirm that the voltage and phase(single or 3-phase)are correct by checking them against the ratings shown on the elctronic identification.

使用注意事项：

OPERATION PRECAUTIONS:

1.接通电源开关或机器运转时，请误将手放到针的下部。

2.机器运转时，请勿将手指伸入挑线杆护罩内。

3.机头翻倒时，一定要切断电机开关。

4.操作者离开机器时，必须切断电源。

5.机器运转期间，注意不允许任何人的头或手以及任何东西靠近绕线轮和手轮。

6.装拆防护罩，或者其他保护装置时，请勿开动机器。

7.不要用香蕉水等油漆稀释液剂擦洗机头表面。

1. Keep your hands away from the needle when you turn the power switch ON or while the machine is operating.

2. Do not put your finger into the hread take-up cover while the machine is operating.

3. Be sure to.turn the power switch OFF before tilting the machine head.

4. When an operator leaves from the machine ,make sure to turn off the power.

5. During operation,be careful not to allow your or any other person's head or hands to come close to the bobbin winder or handwheel.Also,do not piace anything close to them.Doing so may be dangerous.

6.If your machine is provided with a finger guard or any other protectors,do not operate your machine with any of them removed.

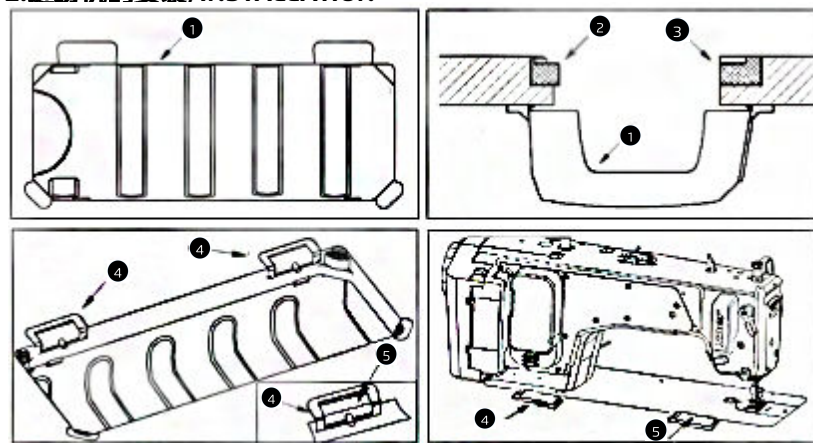
7. Don't clean the face of machine head with thinner

1.规格/SPECIFICATIONS

	A6F
用途	一般布料、薄料、中厚料
缝纫速度	最高 4,000rpm
最大针脚长度	4.5mm
机针	DBx1 #9~#18 (14#)
压脚高度 (自动抬压脚)	9mm (标准) 12mm (最大)
使用机油	New Defrix Oil NO.10 机油

	A6F
Application	General fabrica,light-weight and mdeium-weight materials
Sewing speed	Max. 4,000rpm
Max.Stitch length	4.5mm
Needle	DBx1 #9~#18 (14#)
Presser foot lift	9mm (standard) ;12mm (Max.)
Lubricating oil	New Defrix Oil NO.10
Noise	Workplace-related noise at sewing speed N=4,000 min ⁻¹ :L _{PA} ≤ 83dB(A) Noise measurement according to DIN 45635-48-A-1

2.缝纫机的安装/INSTALLATION



(1) 油盘托盘安装

1) 将油盘托盘 ① 安装在台板背面。

2) 将机头支架 ②、机头座垫 ③ 分别安装在台板上。如图所示，安装时确保两个机头支架 ② 朝向操作者一边，两个将机头座垫 ③ 是在有机头连接钩 ⑤ 的那一侧。

3) 先将机头连接钩座 ④ 安装在台板上，再将机头连接钩 ⑤ 放入底板孔内，最后将机头放置于台板上，且机头连接钩 ⑤ 要与台板上的机头连接钩座 ④ 相嵌合。

(1)The installation of plastic reservoir

1)Install the plastic reservoir ① under the stand & table.

2)Put the manchine holder ① and the machine cushion ② on the stand & table.As is shown in the chart,making sure that the manchine holders ① are pointing to the operator during the installing and the two machine cushion ② are on the side which is with machine head connecting hook ⑤.

3)Install the machine head connecting hook base ④ on the stand & table,and then put machine head connecting hook ⑤ in the baseplate hole,at last,put the head on the stand & table,making sure machine head connecting hook ⑤ is nested in the machine head connecting hook base ④ which is on the stand & table.

3.膝动提升高度的调整/ADJUSTING THE HEIGHT OF THE KNEE LIFTER



1) 膝动提升的标准高度为 10mm。

2) 调节膝动提升调节螺丝 ① 可以把压脚高度最大调整到 13mm。

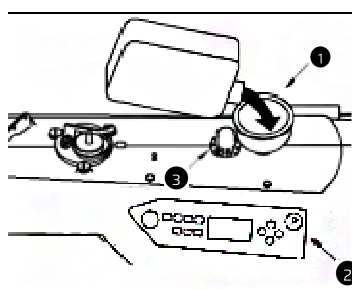
3) 压脚提升到 10mm 以上时，请注意针杆 ② 的前端下降到最底下，不能碰到压脚 ③。

1) The standard height of the presser foot lifted using the knee lifter is 10mm.

2) You can adjust the presser foot lifted up to 13mm using knee lifter adjust screw ①.

3) When you have adjusted the presser foot lift to over 10mm,be sure that the bottom end of needle bar ② in its lowest position does not hit presser foot ③ .

4.加油/LUBRICATION



运转缝纫机之前，请注入 375mL New Defrix No.10 机油

1) 请保持缝纫机为开机状态，取下机臂上部的橡胶栓，利用漏斗 ① 进行加油。

2) 加油量请从机器操作面板上 ② 进行观察确认。

当油盒内机油不够正常运行时，操作面板 ② 上加油图标会闪烁，并有半小时一次的警示音提醒加油。此情况下允许缝纫机继续运行一段时间，之后机器进入锁定保护状态，无法运转。加油到最少油量以上后，加油图标熄灭，此时允许继续加油，当油盒内油量达到最大油量时，操作面板 ② 上满油图标亮，并有警示音提醒油量已加满，停止加油。

3) 加油后运转缝纫机，如果润滑正常，可通过油窗 ③ 看到油的流动。

※油流动量的多少，与油量的多少无关。

Before the machine operation, please inject 330ml New Defrix No.10 oil

1) Please keep the sewing machine open, take off the rubber plug on the upper arm, and use a funnel ① to add oil.

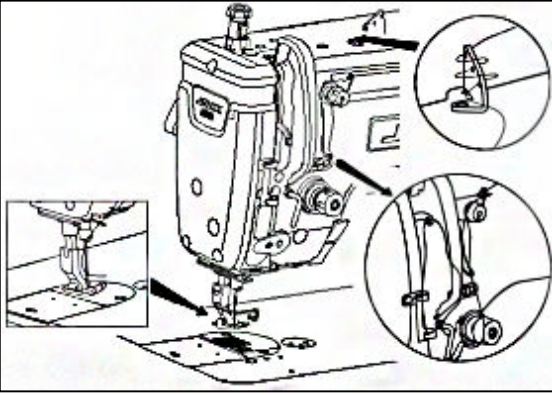
2) Please observe the oil amount on the operation panel ②.

when the machine oil cannot ensure the normal operation of the machine, the icon on the operation panel ② would twinkle to warn us to add oil. In this situation, the machine would operate for a period of time. After that, the machine would be locked and can not operate. Only when the oil is higher than the minimum quantity line, the warning icon will be off. And we can continue to oiling machine to the maximum oil line. And then the other icon on the operation panel ② would light up and send out warning tone to warn us that the oil is full and stop oiling.

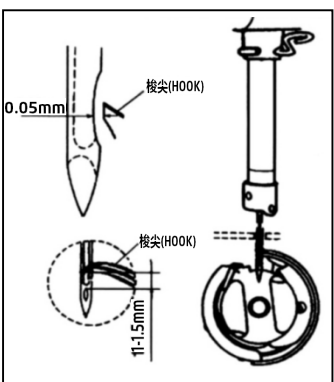
3) Running the machine after adding oil, if it's normal of lubrication, we can see the oil flow through the window ③.

How much the flow oil is no relevant to how much oil.

5. 上线的穿线方法/THREADING THE MACHINE HEAD



6. 机针与旋梭的关系/NEEDLE-TO-HOOK RELATIONSHIP



(1) 针与旋梭的配合关系应如下:

- 1) 转动手轮, 使针杆位于最低点, 在旋梭针杆连接柱定位螺钉。
* 针杆高度的确定。
- 2) 拉动针杆, 水平透过内梭内边缘可看到针孔有 1/2 下露 (机针必须安装到位)。机针埋线槽朝左, 然后旋紧针杆连接柱螺钉。
* 旋梭位置的确定
- 3) 先将旋梭梭尖朝上, 转动手轮, 针杆从最低点回升时, 观察旋梭与机针配合关系。当旋梭梭尖位于机针孔边上端 1-1.5mm 且梭尖平面距机针短槽平面 0.05mm 时 (保证梭尖位于机针的中心线部位), 旋紧旋梭螺钉。

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(1) Adjust the timing between the needle and the hook as follow:

- 1) Turn the handwheel to bring the needle bar down to the lowest point of its stroke, and loosen the setscrew.
- * Adjusting the needle bar height
- 2) Pull the needle bar, you can see the pinhole basset 1/2 level through edge of inside hook (needle must be position). Turn needle cover wire slot left, then tighten setscrew.
- * Adjusting position a of the hook
- 3) First move the point of hook in direction, when running strap pulley needle bar risen from the lowest, observe cooperate relation of the hook and needle. When hook point above Pinhole about top of 1mm to 1.5mm and when plane of the hook point form plane of needle short bar 0.05mm (keep the align hook blade point with the center of needle), tighten the hook setscrews.



注意

若间隙太小, 会磨损梭尖, 若间隙太大, 则会引起跳针; 旋梭原来用的什么型号, 调换后, 也请使用原来的型号; 更换机针后注意机针必须安装到位且类型相同, 如不同类型机针须检查配合关系。



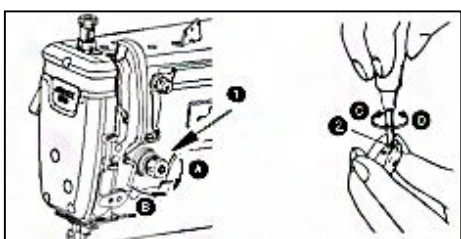
*Precaution

If the clearance is too small, the tip of the hook will be abraded. If it is too big, it will lead to skip over.

*Note that the type of hook to be substituted for, when replacing the hook. Shall be in conformity with the very type of the hook installed in the sewing machine of original assemblage.

After replacing the needle, the needle must be same type and install right position. If the needle is different type need check match with relation.

7. 缝线张力/THREAD TENSION



(1) Adjusting the needle thread tension

- 1) Adjust the needle thread tension using tension adjust nut ① according to the sewing specifications.
- 2) As you turn nut ① clockwise (in direction A), the needle thread tension will increase.
- 3) As you turn nut ① counterclockwise (in direction B), the tension will decrease.

(2) Adjusting the bobbin thread tension

- 1) As you turn tension adjust screw ② clockwise (in direction C), the bobbin thread tension will increase.
- 2) As you turn screw ② counterclockwise (in direction D), the bobbin thread tension will decrease.

(1) 面线张力的调节:

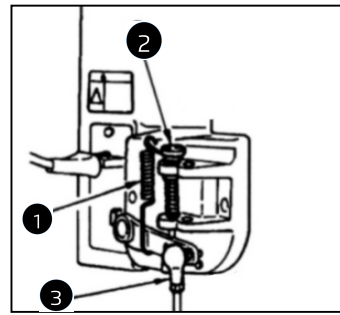
- 1) 根据不同的缝制条件, 用螺母 ① 来调整面线张力。
- 2) 若把螺母 ① 按顺时针方向 (即 A 方向) 转动时, 面线张力将增大。
- 3) 若把螺母 ① 按逆时针方向 (即 B 方向) 转动时, 面线张力将减小。

(2) 底线张力的调节:

- 1) 将夹线螺钉 ② 朝顺时针方向 (即 C 方向) 转动时, 底线张力将增大。
- 2) 将夹线螺钉 ② 按逆时针方向 (即 D 方向) 转动时, 面线张力将减小。

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8. 踏板压力和行程/PEDAL PRESSURE AND PEDAL STROKE



(1) 踏板踩踏压力的调整

- 1) 更换脚踏弹簧 ① 的位置, 可调整脚踏压力。
- 2) 把弹簧挂到左侧之后, 压力变轻。
- 3) 挂到右侧之后变重。

(2) 踏板回踩力的调整

- 1) 用踏板回踩力调节弹簧 ② 可以调整。
- 2) 拧进调节螺丝则压力变大。
- 3) 拧松调节螺丝则压力变小。

(3) 踏板踩踏行程的调整

- 1) 把连接杆 ③ 插到右侧的孔里之后行程变大。

(1) Adjusting the pressure required to depress the front part of pedal

- 1) This pressure can be changed by changing the mounting position of pedaling pressure adjust spring ①.
- 2) The pressure decreases when you hook the spring on the left side.
- 3) The pressure increases when you hook the spring on the right side.

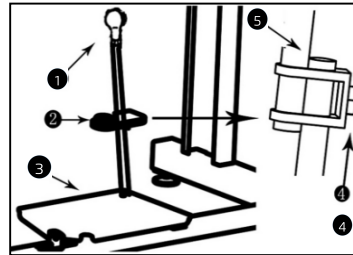
(2) Adjusting the pressure required to depress the back part of the pedal

- 1) This pressure can be adjusted using regulator screw ②.
- 2) The pressure increases as you turn the regulator screw in.
- 3) The pressure decreases as you turn the screw out.

(3) Adjusting the pedal stroke

- 1) The pedal stroke increases when you insert connecting rod ③ into the right hole.

9. 踏板的调整/ADJUSTMENT OF THE PEDAL



(1) 连接杆的安装

- 1) 向箭头方向移动踏板调节板 ③ 让连接杆球形头 ① 和连接杆 ② 成一直线。

(2) 踏板的角度

- 1) 调节连杆的长度就可以自由的改变踏板的倾斜度。
- 2) 拧松调节螺丝 ④, 拉出插入连接杆 ⑤ 进行调整。

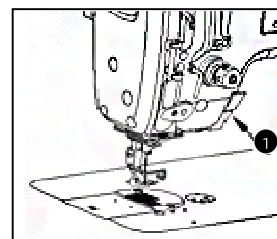
(1) Installing the connecting rod

- 1) Move pedal to the right or left as illustrated by the arrow so that spherical head and connecting rod are straightened.

(2) Adjusting the pedal angle

- 1) The pedal tilt can be freely adjusted by changing the length of the connecting rod.
- 2) Loosen adjust screw, and adjust the length of connecting rod.

10. 触键手动倒缝(盒式)/ONE-TOUCH TYPE REVERSE FEED STITCHING MECHANISM



(1) 使用方法

- 1) 按下开关按钮 ①, 缝纫机立即倒缝。
- 2) 在按下的时间内进行倒缝。
- 3) 手一松开立即变为正向缝纫。

(1) How to operate

- 1) The moment switch button ① is pressed, the machine performs reverse feed stitching.
- 2) The machine performs reverse feed stitching as long as the switch lever is held depressed.
- 3) The machine resumes normal feed stitching the moment the switch lever is released.

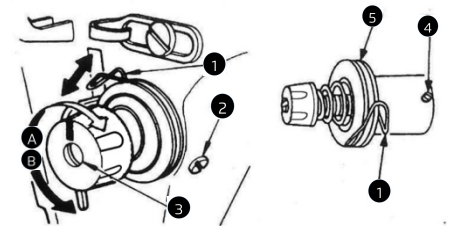
11. 挑线簧/THREAD TAKE UP SPRING

(1) 改变挑线簧 ① 的摆动量:

- 1) 旋松定位螺钉 ②。
- 2) 把夹线螺钉 ③ 朝 ② 顺时针方向 (即 A 方向) 转动时, 挑线簧的摆动量将增大。
- 3) 把夹线螺钉 ③ 朝逆时针方向 (即 B 方向) 转动时, 挑线簧的摆动量将减小。

(2) 改变挑线簧 ① 的张力:

- 1) 旋松定位螺钉 ②, 取出夹线器 (组件) ⑤。
- 2) 旋松定位螺钉 ④, 并转动夹线螺钉 ③。
- 3) 把夹线螺钉 ③ 朝顺时针方向 (即 A 方向) 转动时, 挑线簧张力将增大。
- 4) 把夹线螺钉 ③ 朝逆时针方向 (即 B 方向) 转动时, 挑线簧张力将减小。



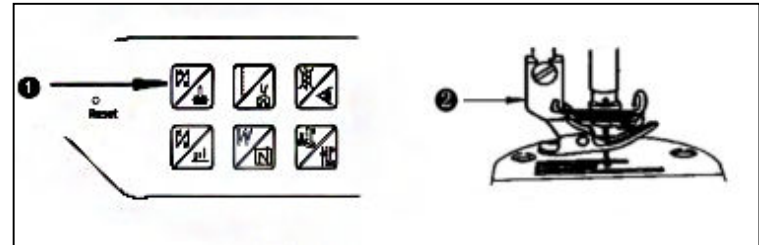
(1) Changing the stroke of thread take-up spring ①

- 1) Loosen setscrew ②.
- 2) As you turn tension post ③ clockwise (in direction A), the stroke of thread take-up spring will be increased.
- 3) As you turn the knob counterclockwise (in direction B), the stroke will be decreased.

(2) Changing the pressure of thread take-up spring ①

- 1) Loosen setscrew ②, and take out tension asm ⑤.
- 2) Loosen setscrew ④, and remove tension post ③.
- 3) As you turn tension post ③ clockwise (in direction A), the pressure will be increased.
- 4) As you turn the post counterclockwise (in direction B), the pressure will be decreased.

12 少鸟巢功能/ Less bird's nest



(1) 机器开启后, 长按 ① 实现少鸟巢功能的开启和关闭;

(2) 在开始缝纫后, 夹住的线头在缝纫过程中多次无法割断后需要更换相匹配的压脚 ②。

(1) After open the machine, long press to ① achieve the function for the bird's nest of opening and closing.

(2) After the start sewing, the thrum of the clamp cannot be cut off many times in the process of sewing, then you need to change the matched presser foot ②.

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